

RAW Plastic Bumper Covers

Compare Basic Refinish Procedures

RAW BUMPER COVERS **VS.** PRIMED BUMPER COVERS

- 42% MORE: 27 RAW Bumper procedures vs. 19 Primed Bumper procedures.**
- “RAW Bumper Covers” - More procedures than “Primed Bumper Covers”!
- Call the Information Providers to inquire about additional time for RAW Bumper Covers.
- Ask your insurance company for additional compensation on RAW Bumper Covers.
- Be Professional, be courteous and educate yourself to help educate our industry.

RAW PLASTIC Bumper Covers* **VS.** PRIMED PLASTIC Bumper Covers*

- 1) Check / test plastic type.
- 2) Clean RAW plastic (remove release agents).
- 3) Bake RAW Plastic (sweat out release agents)**.
- 4) 2nd Clean Raw plastic (remove release agents). May need to clean additional times.
- 5) Sand and prep panel / edges.
- 6) Mask openings / backsides.
- 7) Wax and grease for contamination.
- 8) Blow off and tack panel for dust.
- 9) Mix Primer (for Raw plastic).
- 10) Apply Primer for adhesion.
- 11) Clean up Primer spray gun.
- 12) Mix sealer.
- 13) Mix color (Minimum amounts required).
- 14) Tint (if necessary).
- 15) Wax and grease for contamination.
- 16) Blow off and tack panel for dust.
- 17) Apply sealer.
- 18) Clean up sealer spray gun.
- 19) Apply base-coat color.
- 20) Clean up base coat spray gun.
- 21) Mix clear coat.
- 22) Add in flex additive.
- 23) Apply 2 coats of clear.
- 24) Clean up clear spray gun.
- 25) Bake at 140 for 30-45 minutes.
- 26) Cool down process.
- 27) Unmask openings and / or backside.

- 1) Clean panel and edges.
- 2) Sand and prep panel / edges.
- 3) Mask openings / backsides.
- 4) Mix sealer.
- 5) Mix color (Minimum amounts required).
- 6) Tint (if necessary).
- 7) Wax and grease for contamination.
- 8) Blow off and tack panel for dust.
- 9) Apply sealer.
- 10) Clean up sealer spray gun.
- 11) Apply base-coat color.
- 12) Clean up base coat spray gun.
- 13) Mix clear coat.
- 14) Add in flex additive.
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- 17) Bake at 140 for 30-45 minutes.
- 18) Cool down process.
- 19) Unmask openings and / or backside.

*Based on Paint Manufacturer Requirements, industry refinish standards, technical data sheets, warranty requirements and p-pages as of March 2008.

**Additional materials not taken into consideration on this chart (additional paint materials, prime materials, safety equipment, masking materials, bake cycles, etc.).

***Please contact your local paint representative for your exact refinish procedures.

Use this tool to help explain proper refinish procedures to your insurance companies.***

